

borate, sodium metaborate, sodium tetraborate, hydrated sodium borate, hydrated sodium metaborate, hydrated sodium tetraborate, magnesium sulfate, molybdenum sulfate, and sodium molybdate, and an effective amount of water to produce a pumpable composition of said synthetic polymer, said associated natural organic material and said cross-linking agent.

Rule 1.126
³⁴
~~35~~. The tackifier of claim 32 in which said synthetic polymer is present in an amount from 10% to 80% by weight, said natural organic material associated with said synthetic polymer is present in an amount from 15% to 75% by weight, and said cross-linking agent is present in an amount from 1% to 15% by weight.

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³⁵
~~34~~. The tackifier of claim 32 in which said synthetic polymer is present in an amount from 10% to 60% by weight, said natural organic material associated with said synthetic polymer is present in an amount from 15% to 45% by weight, and said cross-linking agent is present in an amount from 1% to 10% by weight.

³⁶
~~35~~. The tackifier of claim 32 in which said synthetic polymer is present in an amount from 50% to 65% by weight, said natural organic material associated with said synthetic polymer is present in an amount from 25% to 35% by weight, and said cross-linking agent is present in an amount from 8% to 12%.

³⁷
~~36~~. The tackifier of claim 32 in which said natural organic material is selected from the group consisting of: cornstarch, rice starch, wheat starch, potato starch,

polysaccharides, mint, animal gelatin, plant seed husks, corn gluten, natural latex, guar gum, psyllium, mucilage, and kelp.

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cancel ~~37.~~ The tackifier of claim 32 which additionally consists essentially of a surfactant present in an amount ranging between a trace amount and about 1% by weight.

39.
~~38.~~ The tackifier of claim 32 which additionally includes of a fiber to form a slurry.
